

*FIG. 1*

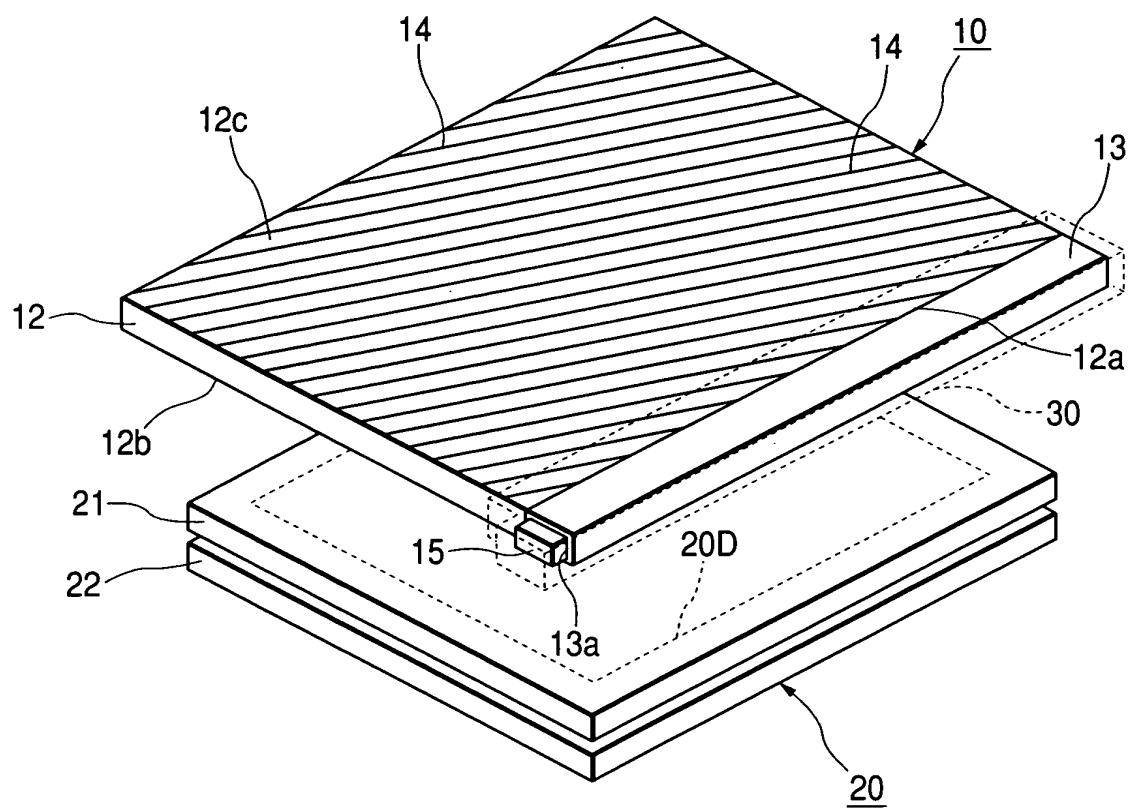


FIG. 2

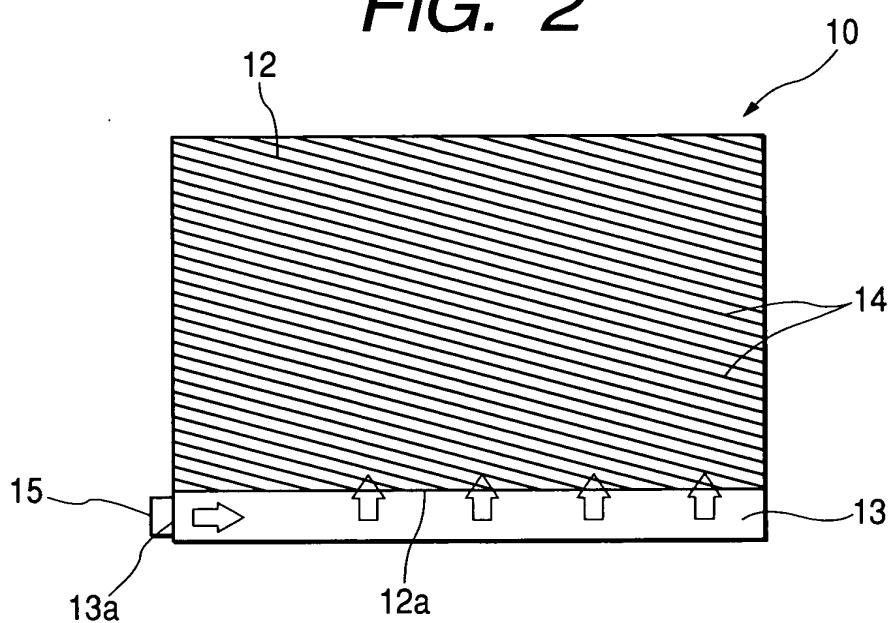
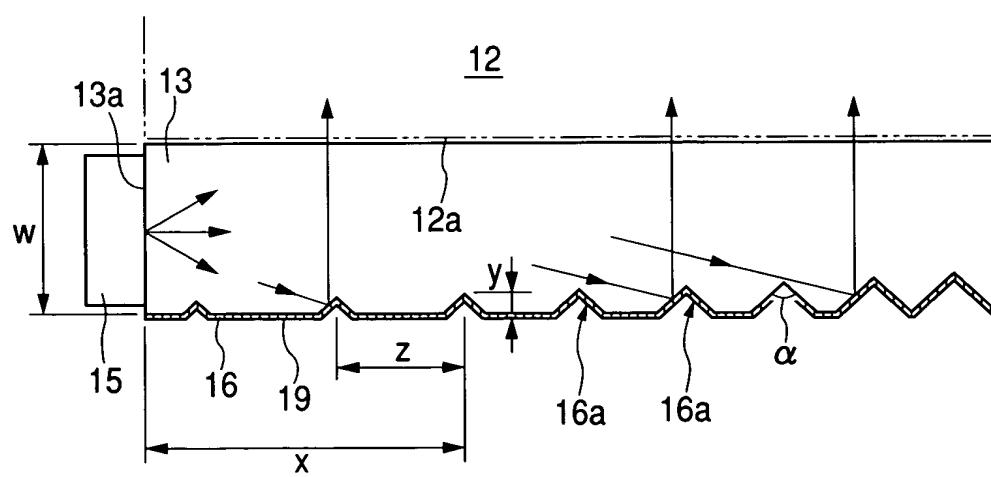
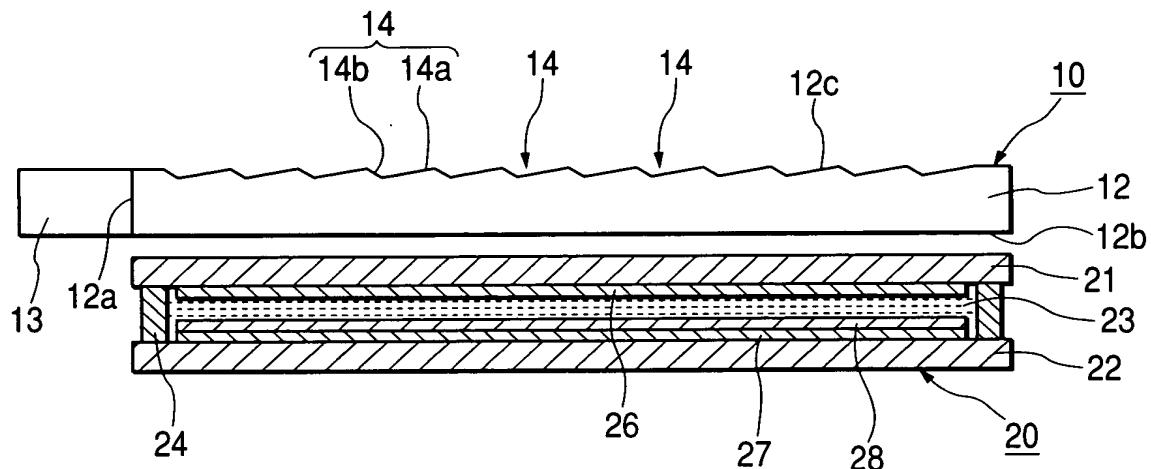


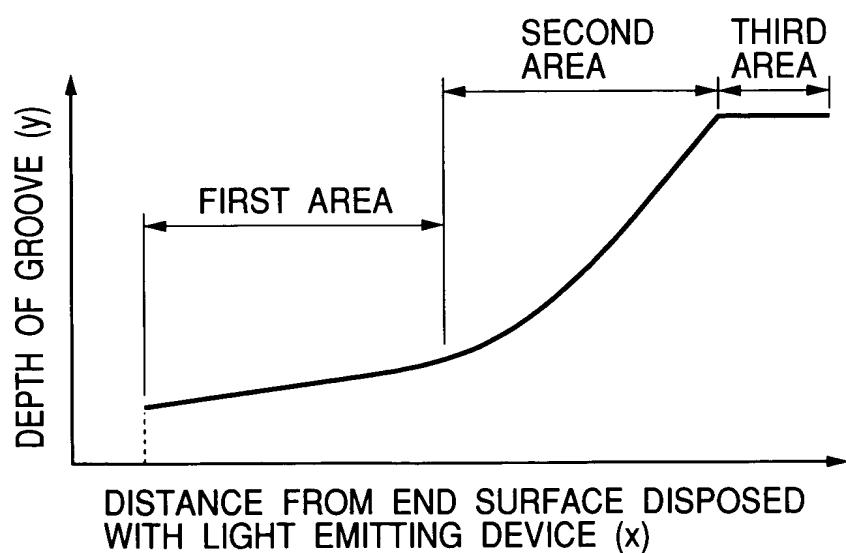
FIG. 3



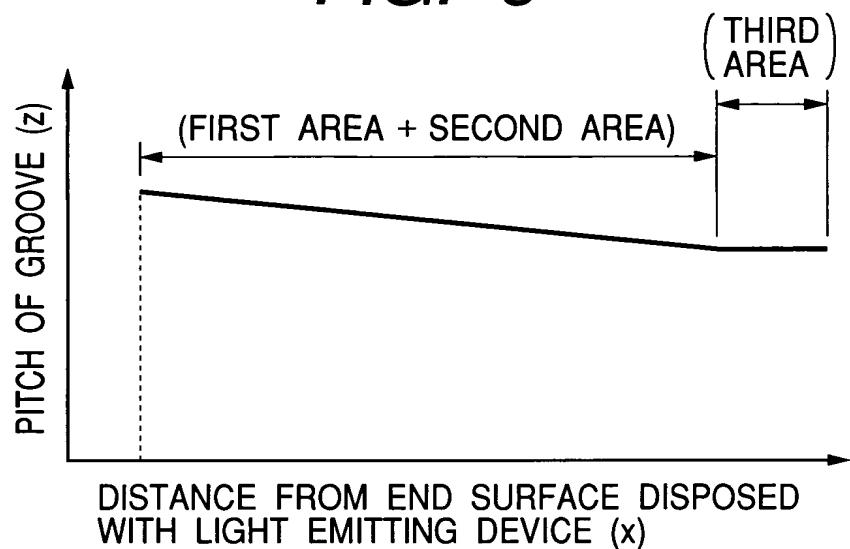
**FIG. 4**



**FIG. 5**

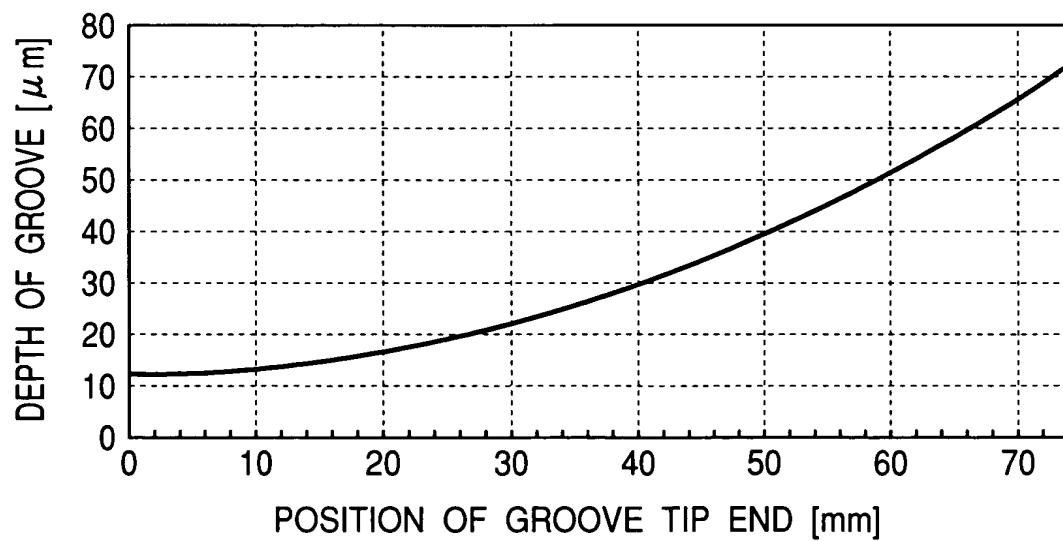


**FIG. 6**



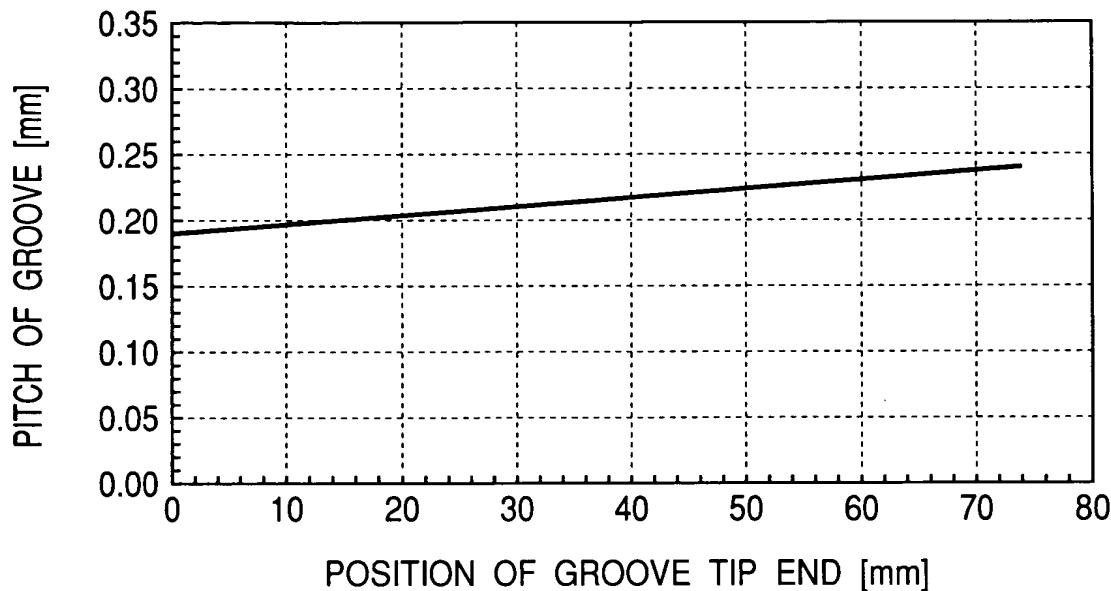
**FIG. 7**

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



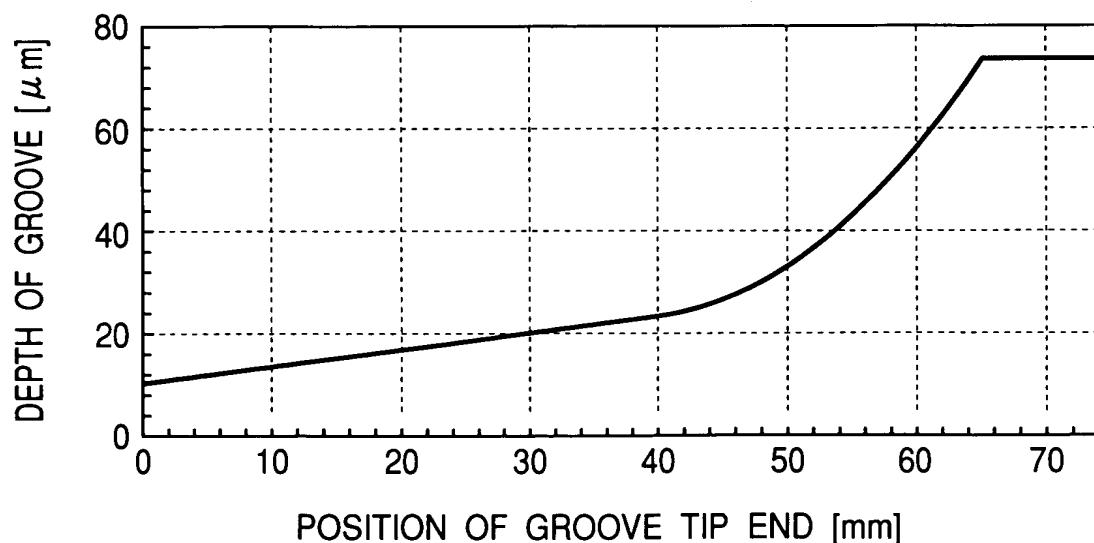
**FIG. 8**

POSITION OF GROOVE TIP END VS PITCH



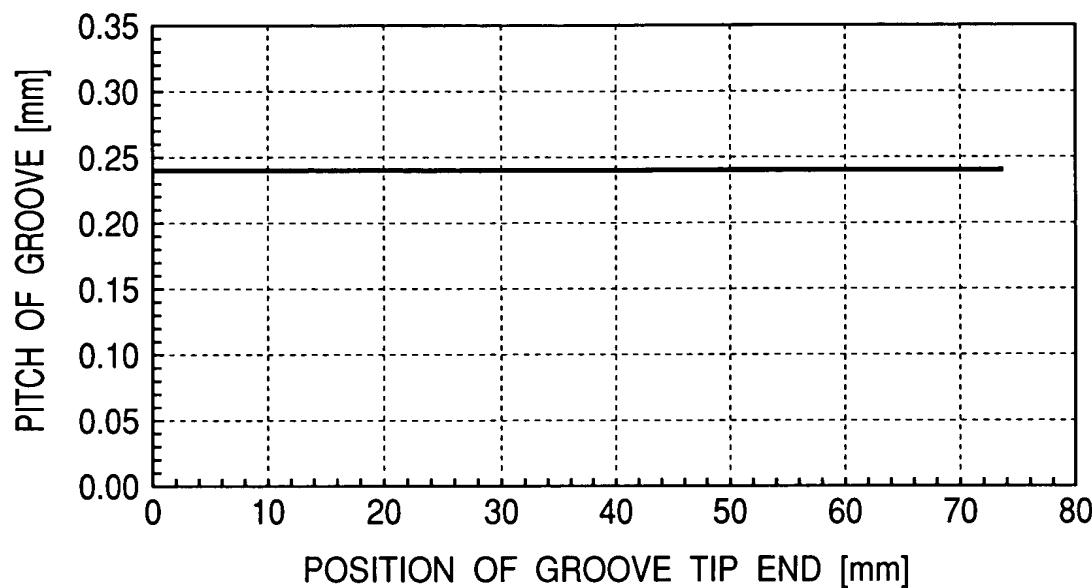
**FIG. 9**

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE



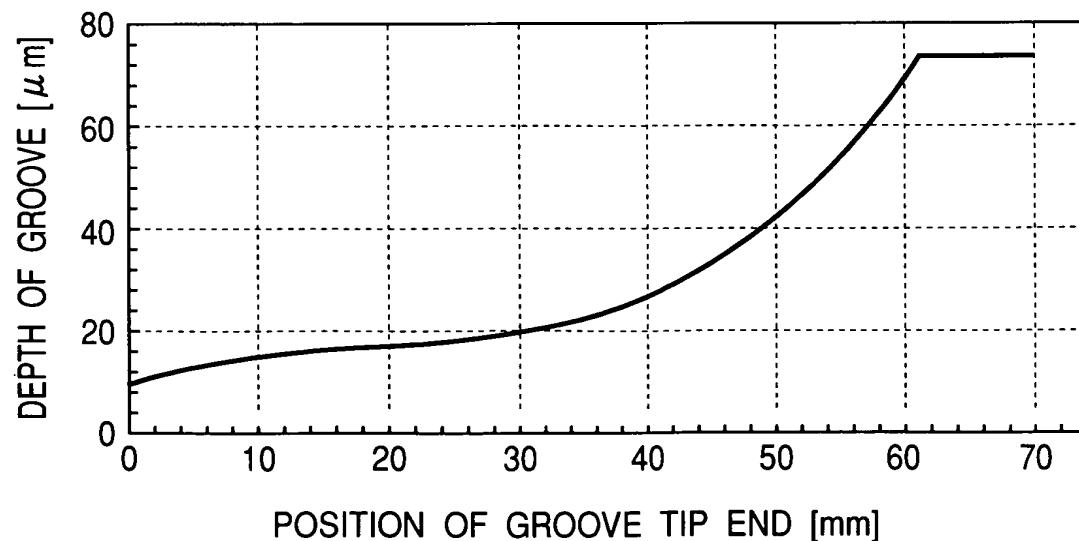
**FIG. 10**

POSITION OF GROOVE TIP END VS PITCH



**FIG. 11**

POSITION OF GROOVE TIP END VS DEPTH OF GROOVE

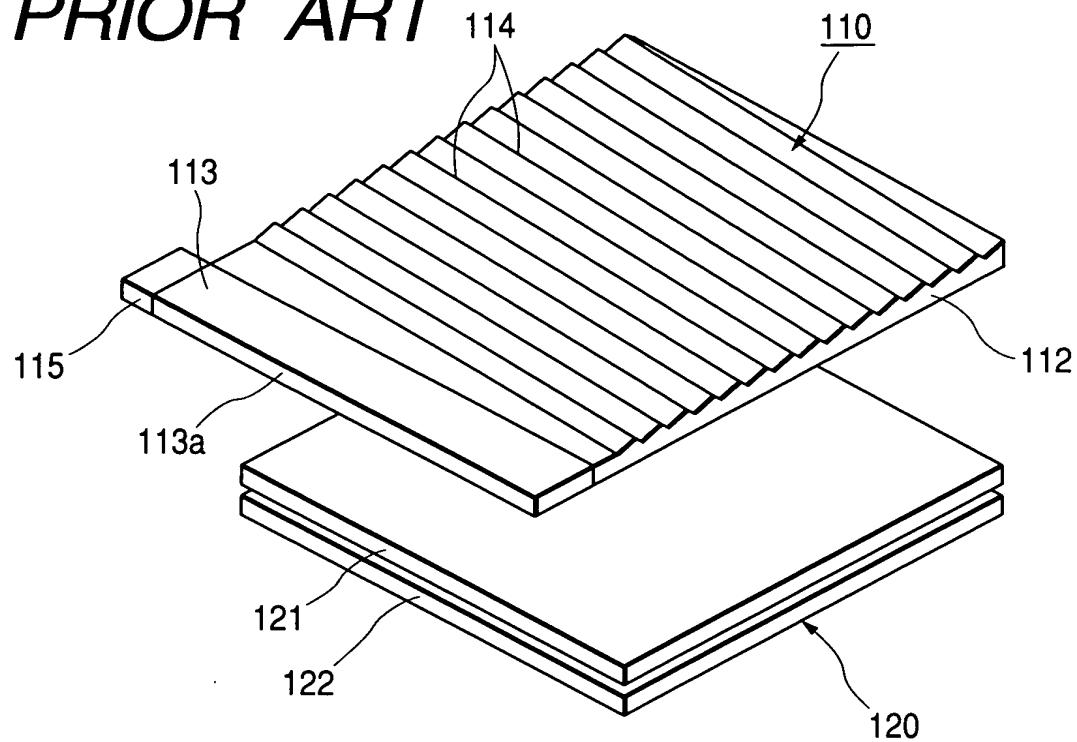


**FIG. 12**

POSITION OF GROOVE TIP END VS PITCH



***FIG. 13A  
PRIOR ART***



***FIG. 13B  
PRIOR ART***

